

Product Name:

Hydraulic Sheet Metal Bender

Product Code:



Description:

Hydraulic Sheet Metal Bender

Technical Specification:

- Maximum bending thickness 4mm
- Maximum bending width 1320mm
- Bending angle 120°
- Maximum lift of the upper beam 110mm
- Main motor power 4KW
- Oil pump volume 14L/r
- Pressure 21Mpa

Standard

• Removable Nose Bar

- Bolted Bottom Bar
- Compact Hydraulic Power Unit
- · Angle Bar
- Insert Bar
- Oil Level Sight Gauge

Electric Foot Switch - Clamps and unclamps Top Leaf. Allows operator mobility when loading and unloading material.

Bend Angle Dial Adjustment - Adjustable cam and scale that read in degrees, actuates an electric limit switch for bend angle control and repeatability of bends.

Material Thickness Dial Adjustment - Reference scale for speedier set up when adjusting clamping pressure. **Back Gauge** - 25 1/2" travel, rack and pinion type with hand wheel adjustment on right side of machine. Inch/Cm scales

Inch Control - Bending leaf up/down pushbuttons allow complete operator control of the bending leaf motion.

Automatic Cycle - Actuating the "Automatic Pushbutton" clamps the top leaf, raises the bending leaf to the preset bend angle

clamps the top leaf, raises the bending leaf to the preset bend angle dial adjustment setting, lowers the bending leaf, unclamps the top leaf.

Options Available

- Insert Bar 1/4 inch (for closer offset bends)
- Radius Formers for forming gutters, mouldings, and prototypes from thin sheet metal.
- Electronic push button operated Back Gauge with digital readout (see directly below).



Equipments Exporters

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